

## Informe de diagnóstico del Fluke 810

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El analizador de vibraciones Fluke 810 facilita el seguimiento del estado de la máquina con el software Viewer para PC. El software Viewer incluido le ayuda a generar rápidamente informes en formato .PDF que incluyen información de configuración y diagnóstico de la correa de transmisión, así como de las copias de seguridad. El software también le permite dibujar un panorama más amplio cargando imágenes de sus máquinas (en formato .JPG o .IS2 de Fluke).

Este documento es una muestra de informe de diagnóstico del Fluke 810. El aspecto real del informe depende de los datos capturados y de las imágenes seleccionadas para su inclusión. Para obtener más información, visite [www.fluke.com/viewer-software](http://www.fluke.com/viewer-software) o envíe un mensaje de correo electrónico a [vibration@fluke.com](mailto:vibration@fluke.com).

Date:10/12/2010 5:50 PM

### 810 Vibration Tester Diagnostic Report

Device Serial Number : VibrationTester1  
Machine Setup Name : USCC  
Measurement Date/Time : 05/18/2010 11:48:10

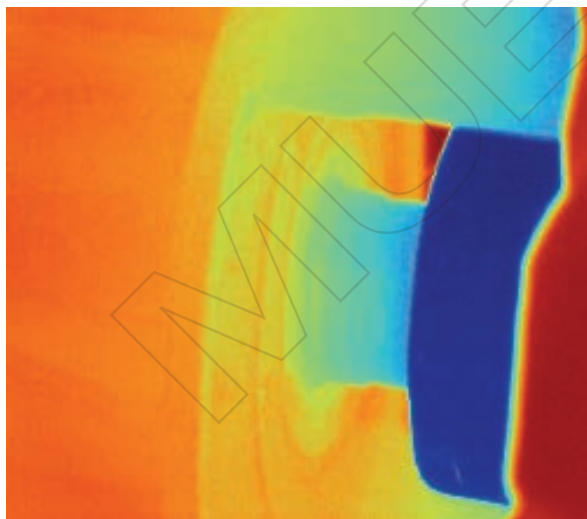
#### Drive Train



#### Diagnosis

| Fault description                                     | Fault severity | Severity Score | Severity Scale |
|-------------------------------------------------------|----------------|----------------|----------------|
| Pump Free End Ball Bearing Wear                       | Moderate       | 31/100         |                |
| Pump Drive End Ball Bearing Wear                      | Moderate       | 30/100         |                |
| Pump Drive End Looseness Or Bearing Clearance Problem | Slight         | 8/100          |                |

#### Image



#### Recommendations

| Recommendations                                   | Priority | Priority Description |
|---------------------------------------------------|----------|----------------------|
| Monitor All Pump Bearings For Increased Vibration | 2        | Desirable            |

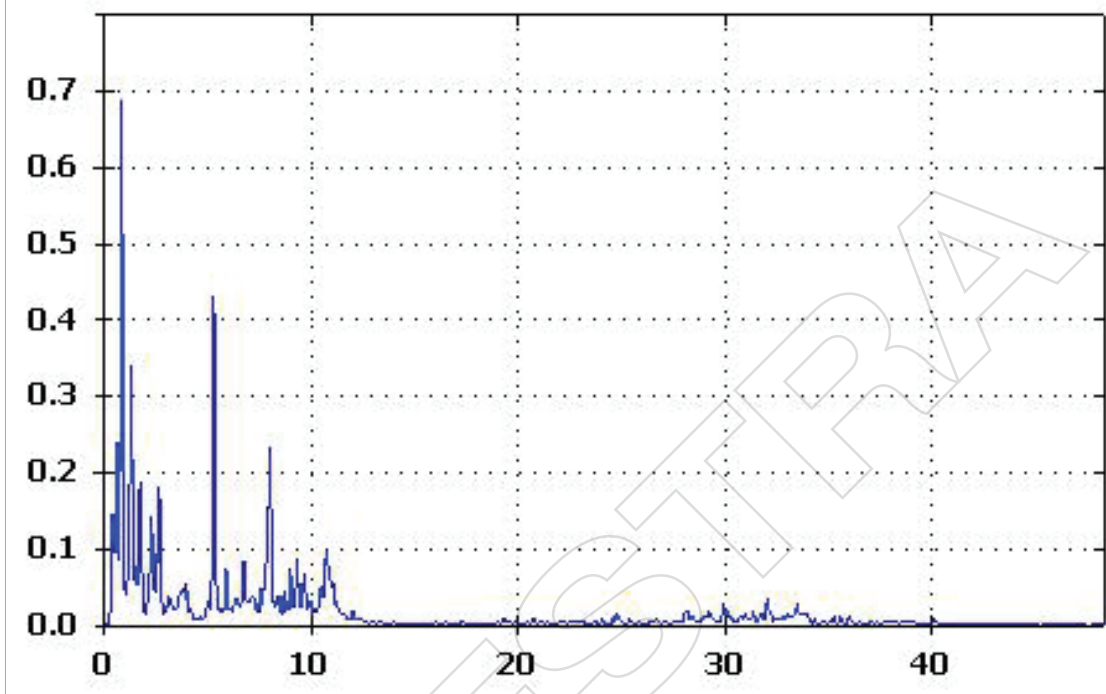
Location : Location 2

Range : High range

Axis : Axial

X Axis Unit : Orders

Y Axis Unit : mm/sec



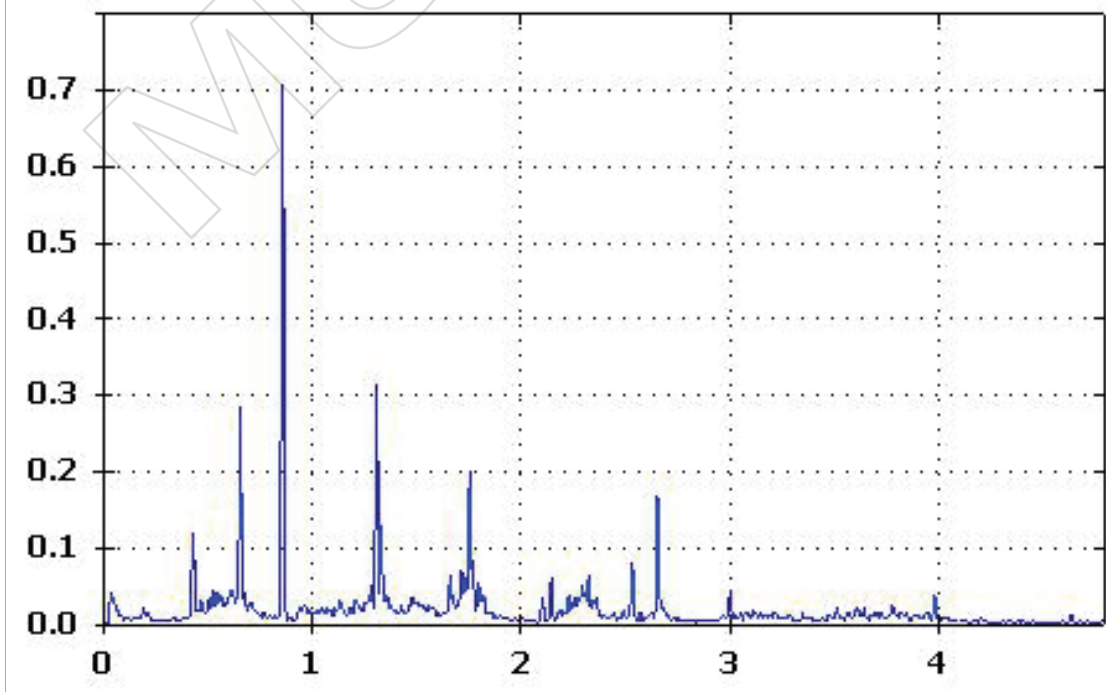
Location : Location 2

Range : Low range

Axis : Axial

X Axis Unit : Orders

Y Axis Unit : mm/sec



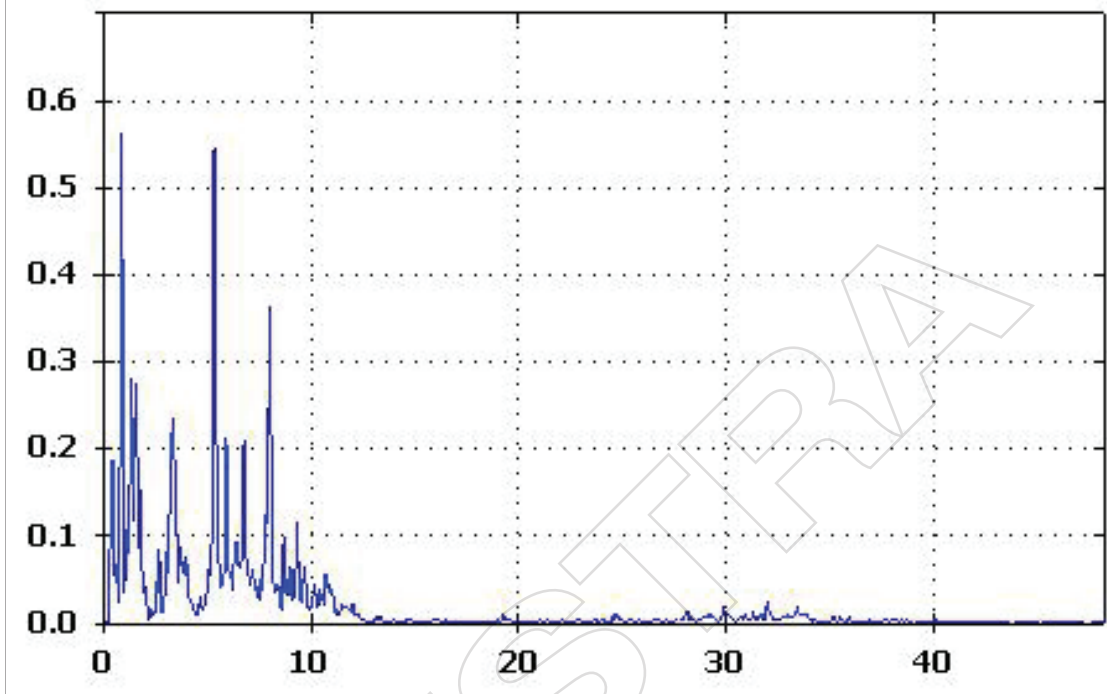
Location : Location 2

Range : High range

Axis : Tangential

X Axis Unit : Orders

Y Axis Unit : mm/sec



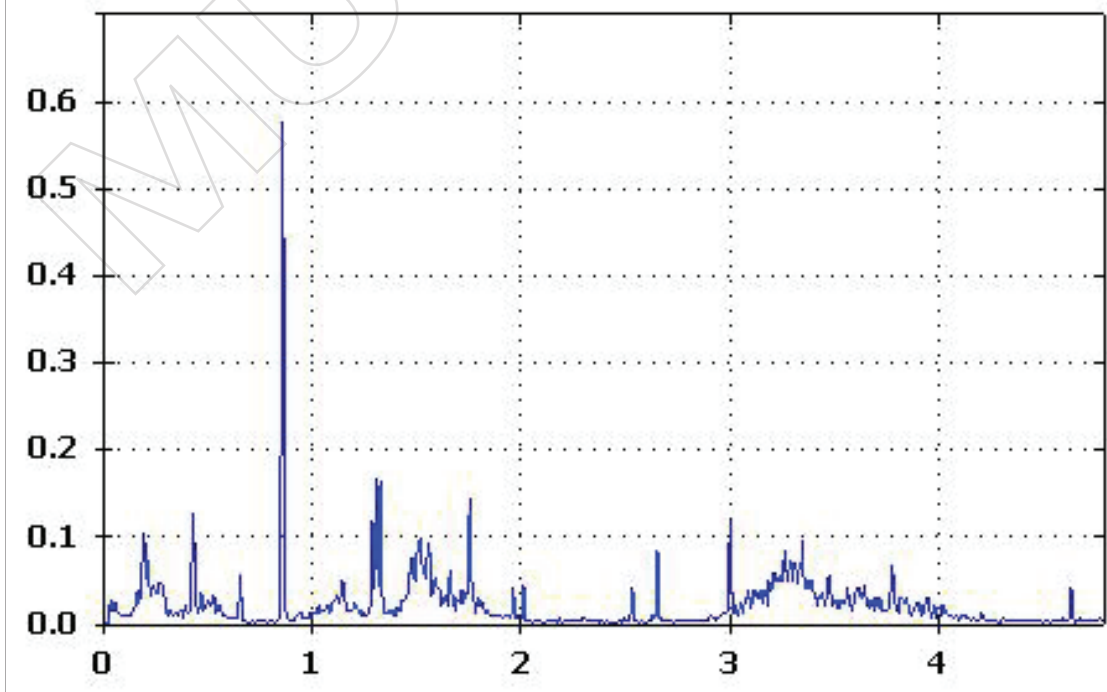
Location : Location 2

Range : Low range

Axis : Tangential

X Axis Unit : Orders

Y Axis Unit : mm/sec



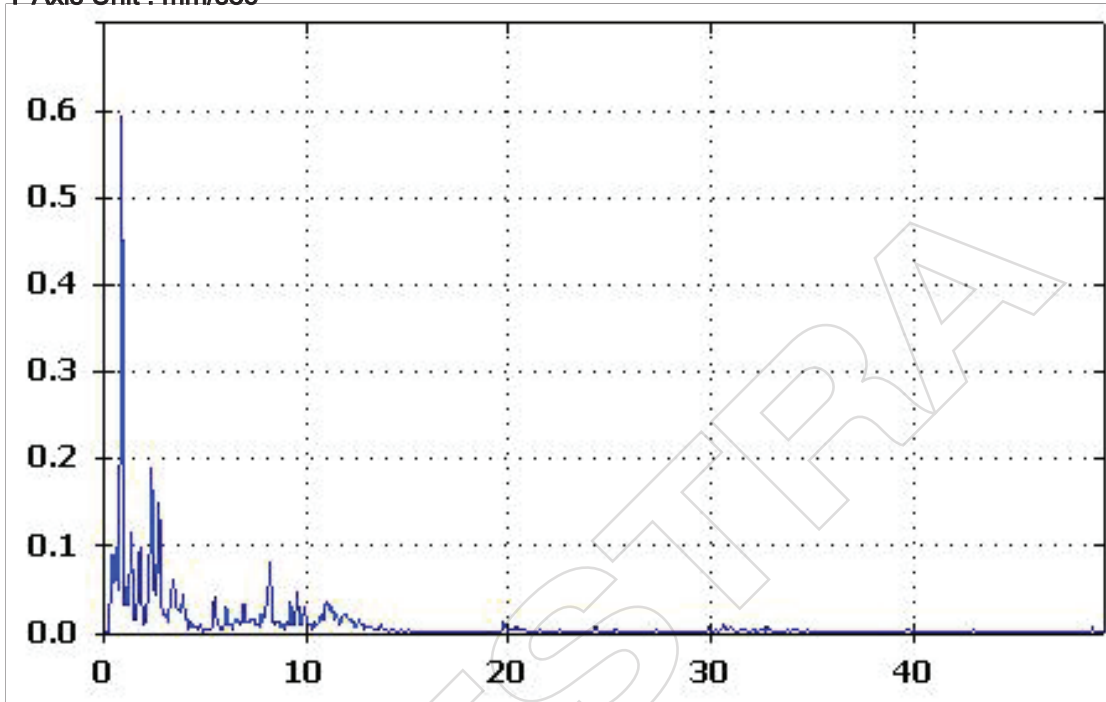
Location : Location 2

Range : High range

Axis : Radial

X Axis Unit : Orders

Y Axis Unit : mm/sec



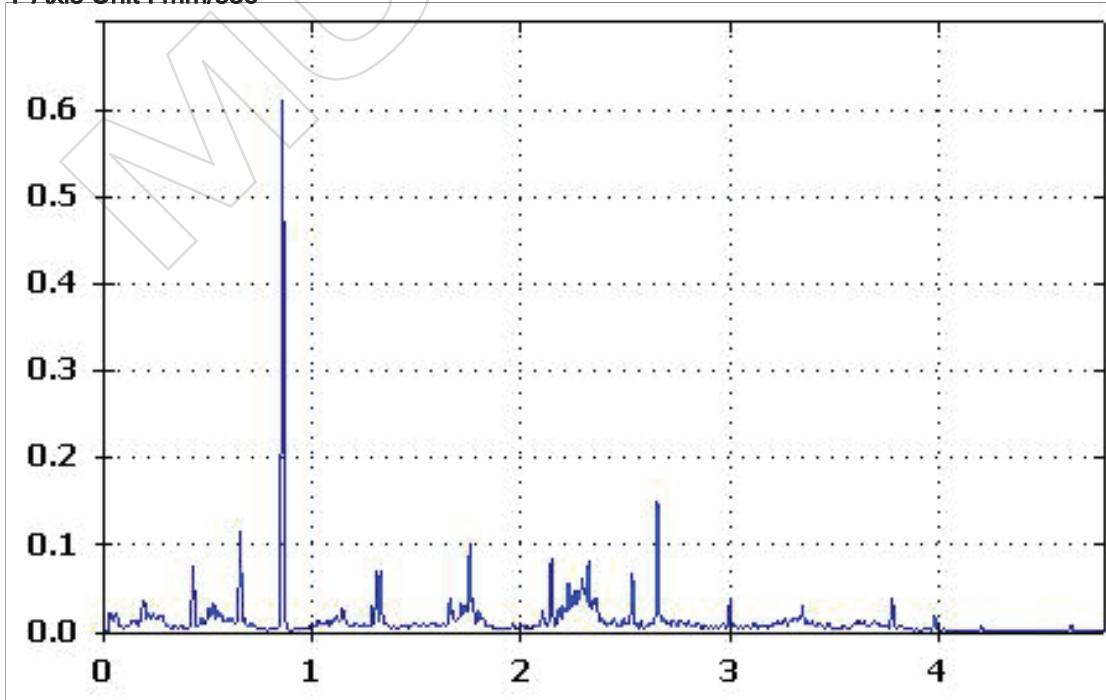
Location : Location 2

Range : Low range

Axis : Radial

X Axis Unit : Orders

Y Axis Unit : mm/sec



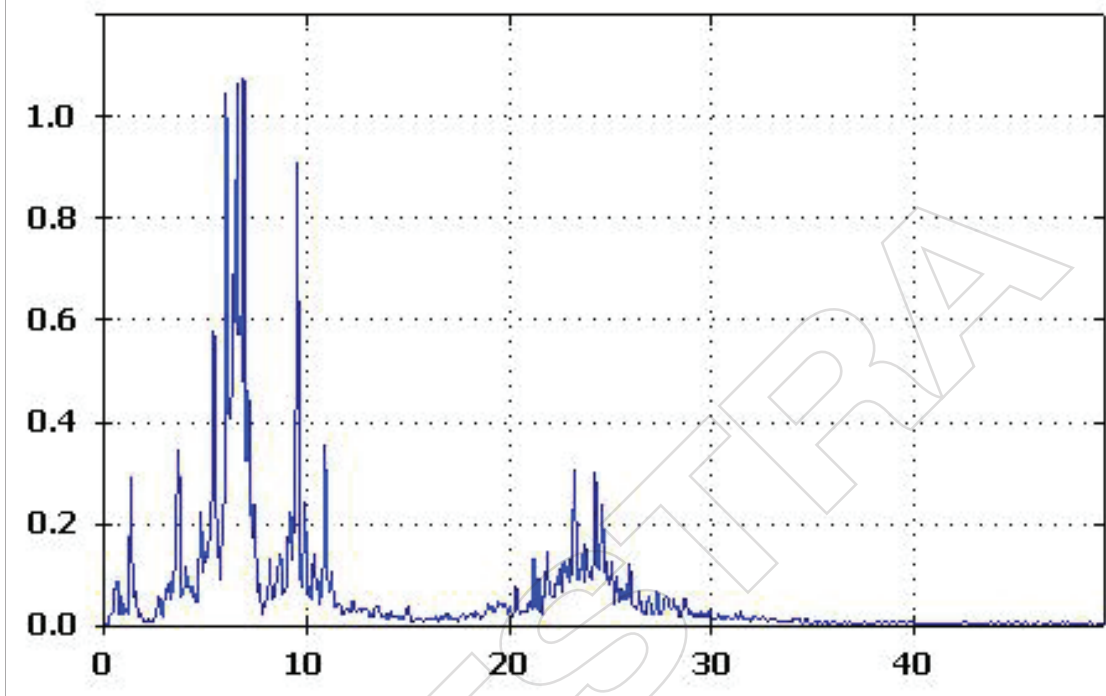
Location : Location 3

Range : High range

Axis : Axial

X Axis Unit : Orders

Y Axis Unit : mm/sec



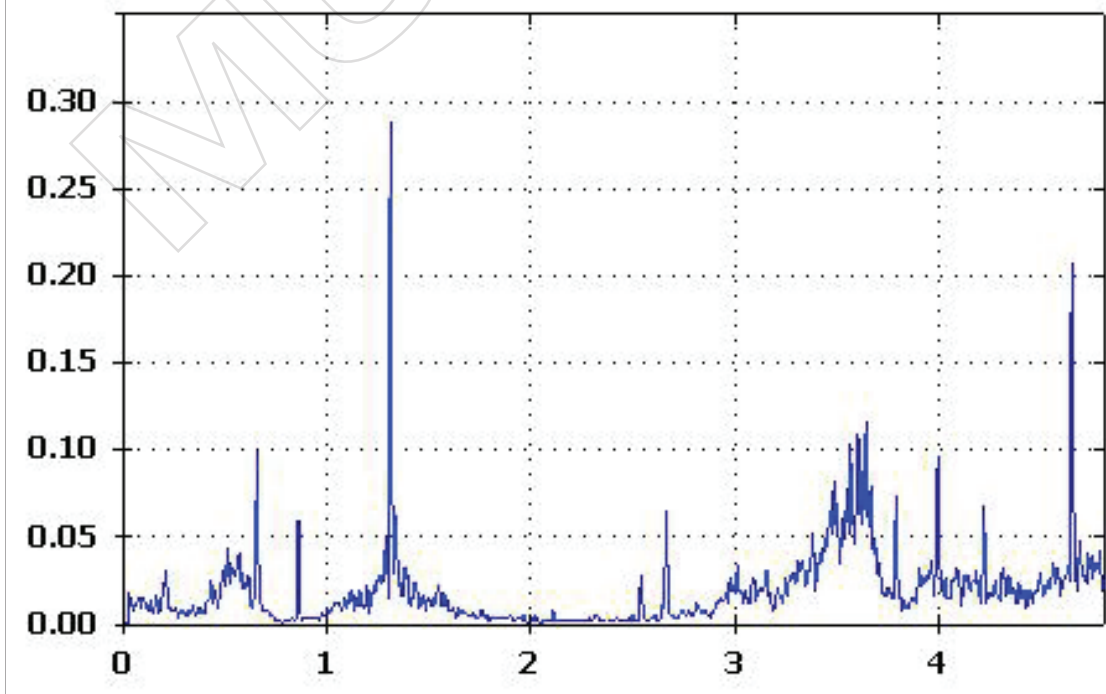
Location : Location 3

Range : Low range

Axis : Axial

X Axis Unit : Orders

Y Axis Unit : mm/sec





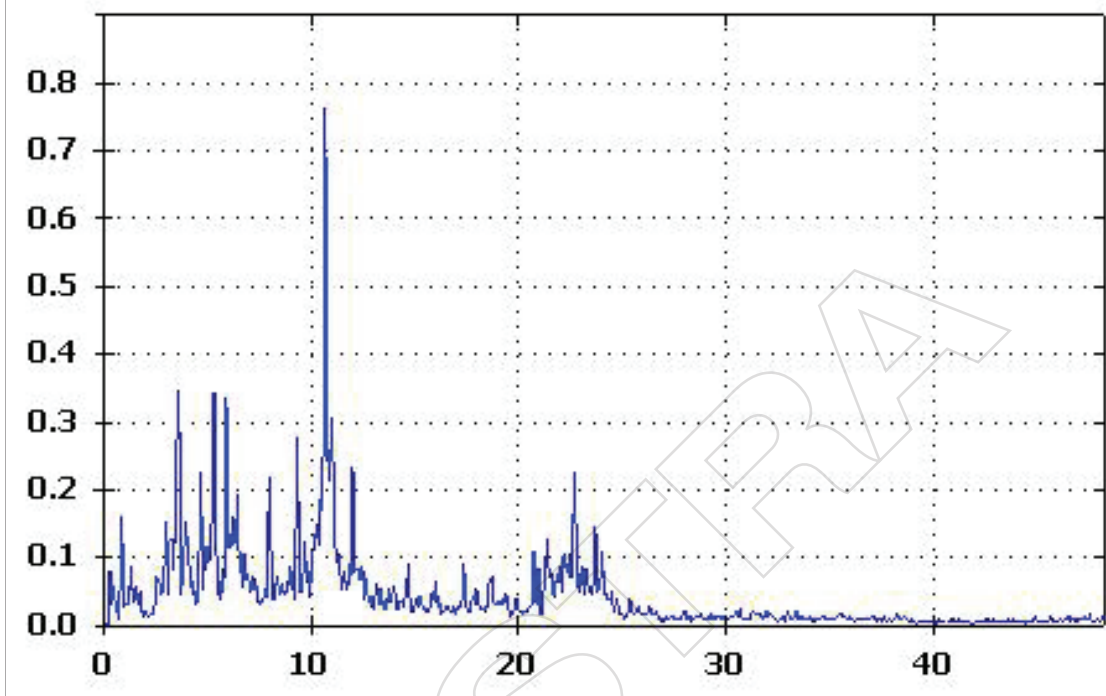
Location : Location 3

Range : High range

Axis : Tangential

X Axis Unit : Orders

Y Axis Unit : mm/sec



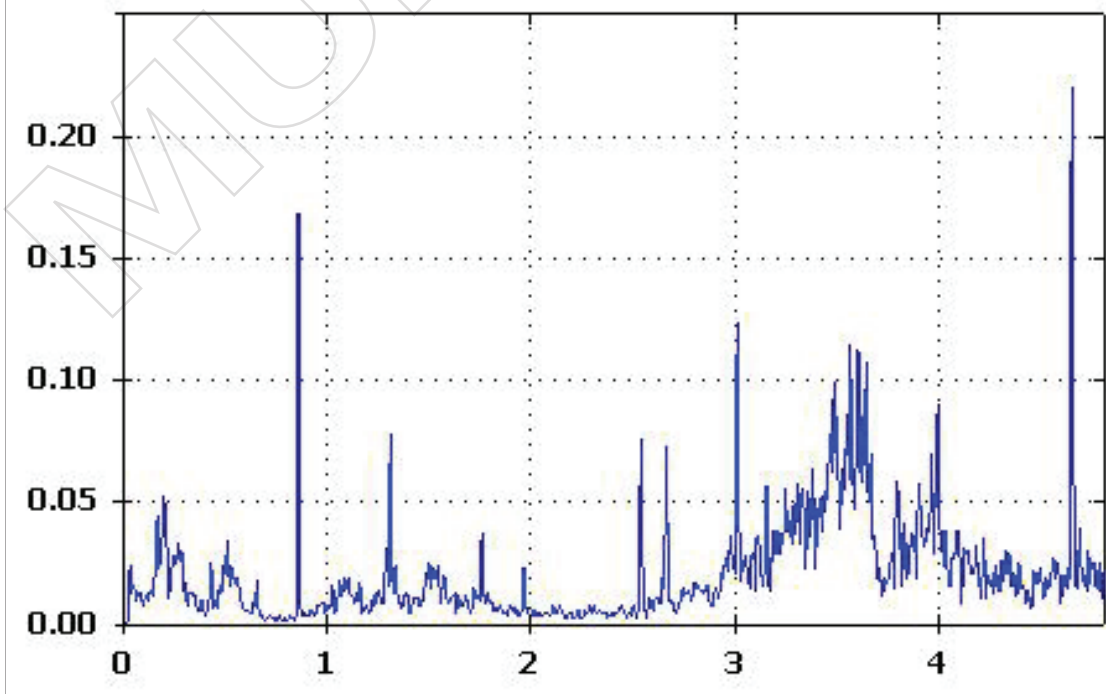
Location : Location 3

Range : Low range

Axis : Tangential

X Axis Unit : Orders

Y Axis Unit : mm/sec



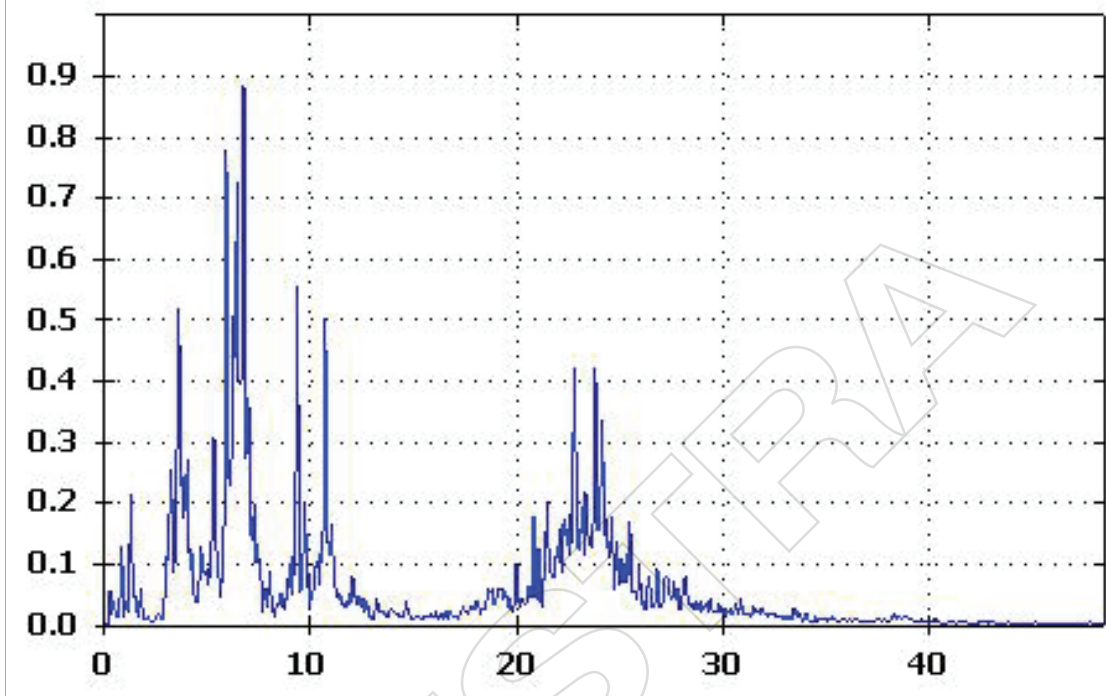
Location : Location 3

Range : High range

Axis : Radial

X Axis Unit : Orders

Y Axis Unit : mm/sec



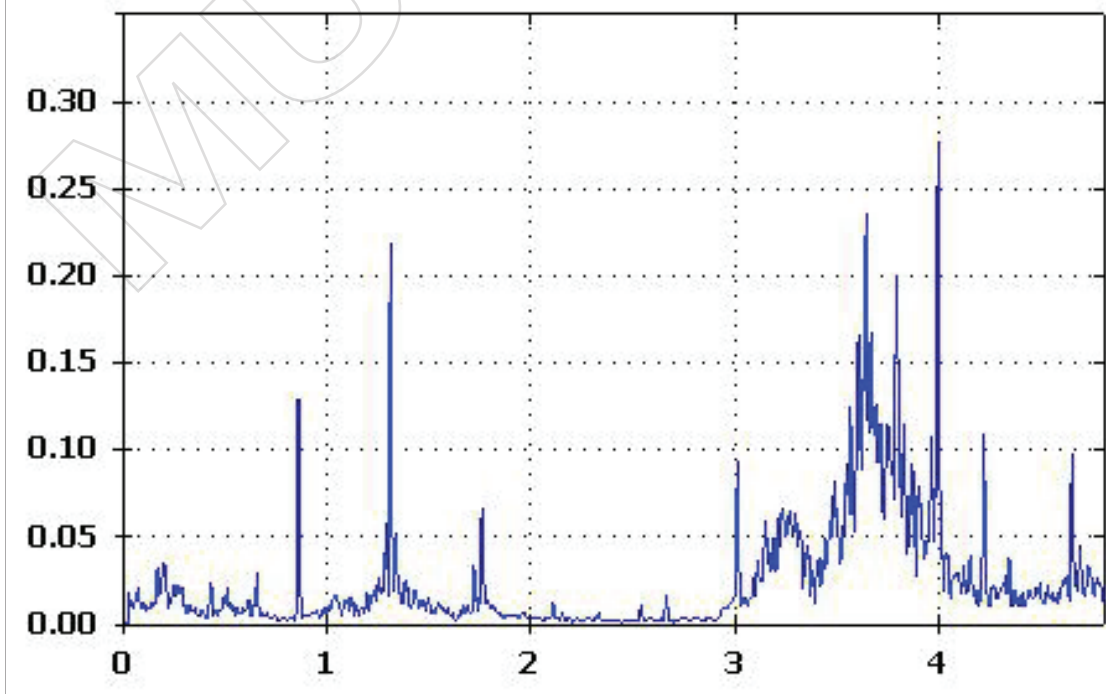
Location : Location 3

Range : Low range

Axis : Radial

X Axis Unit : Orders

Y Axis Unit : mm/sec



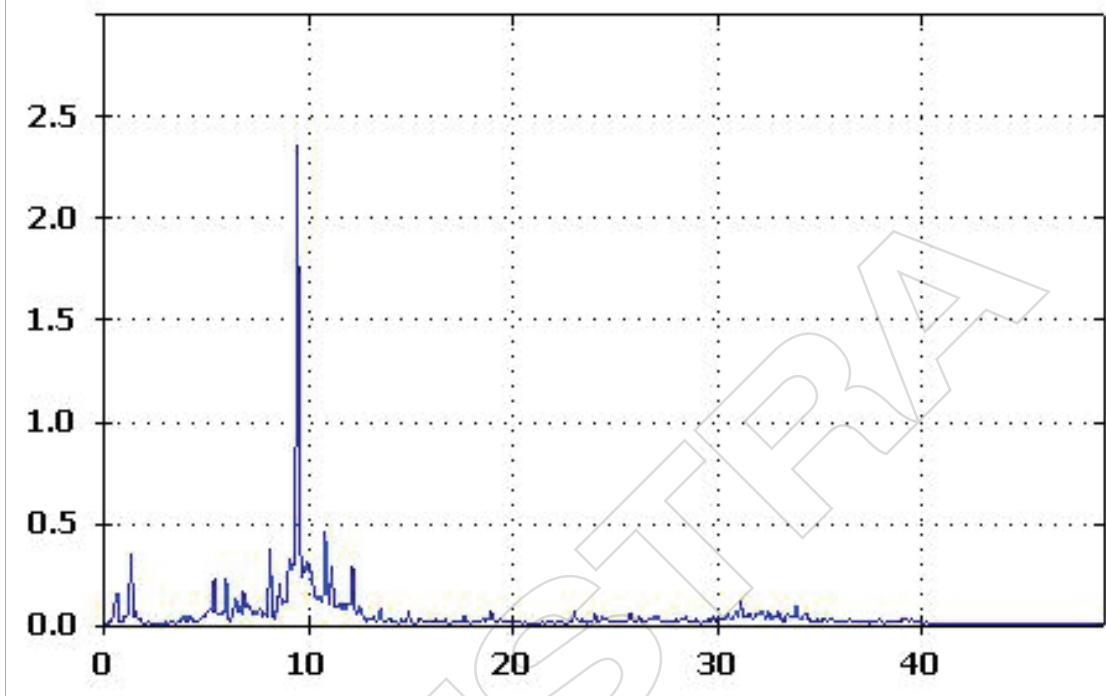
Location : Location 4

Range : High range

Axis : Axial

X Axis Unit : Orders

Y Axis Unit : mm/sec



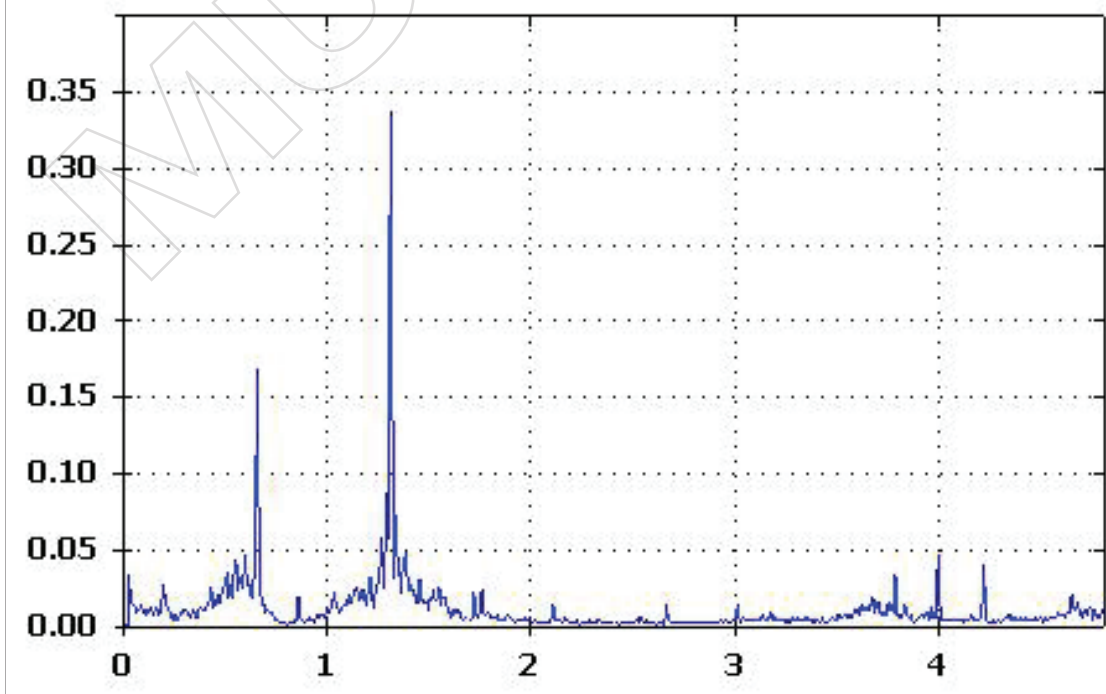
Location : Location 4

Range : Low range

Axis : Axial

X Axis Unit : Orders

Y Axis Unit : mm/sec





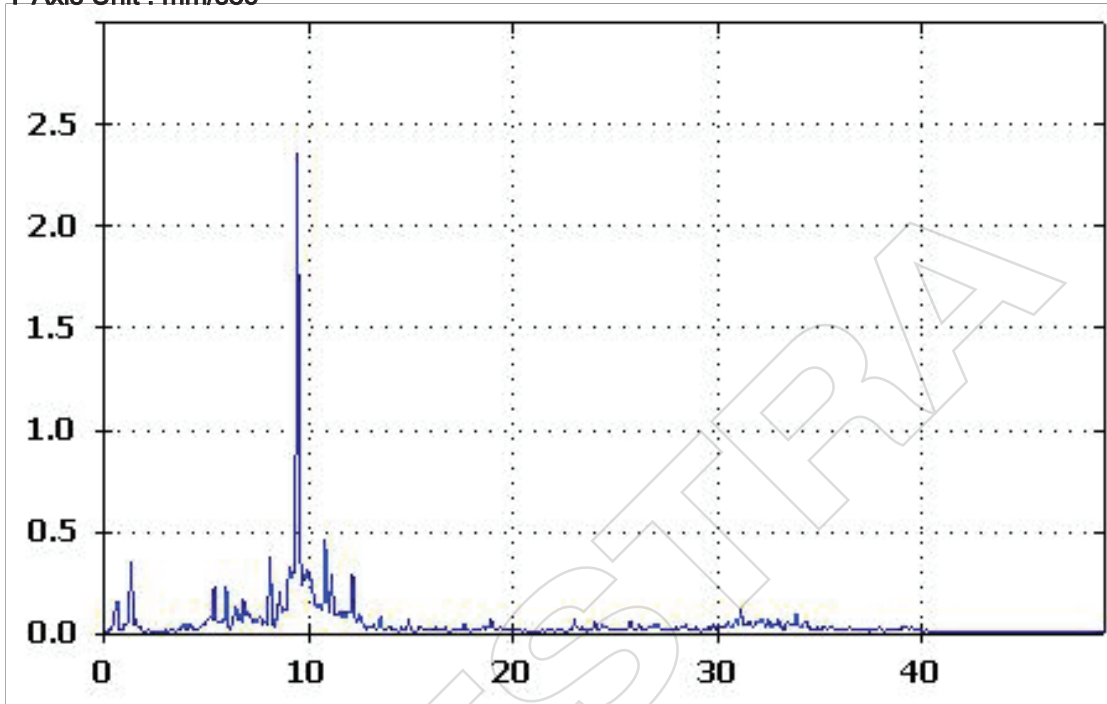
Location : Location 4

Range : High range

Axis : Axial

X Axis Unit : Orders

Y Axis Unit : mm/sec



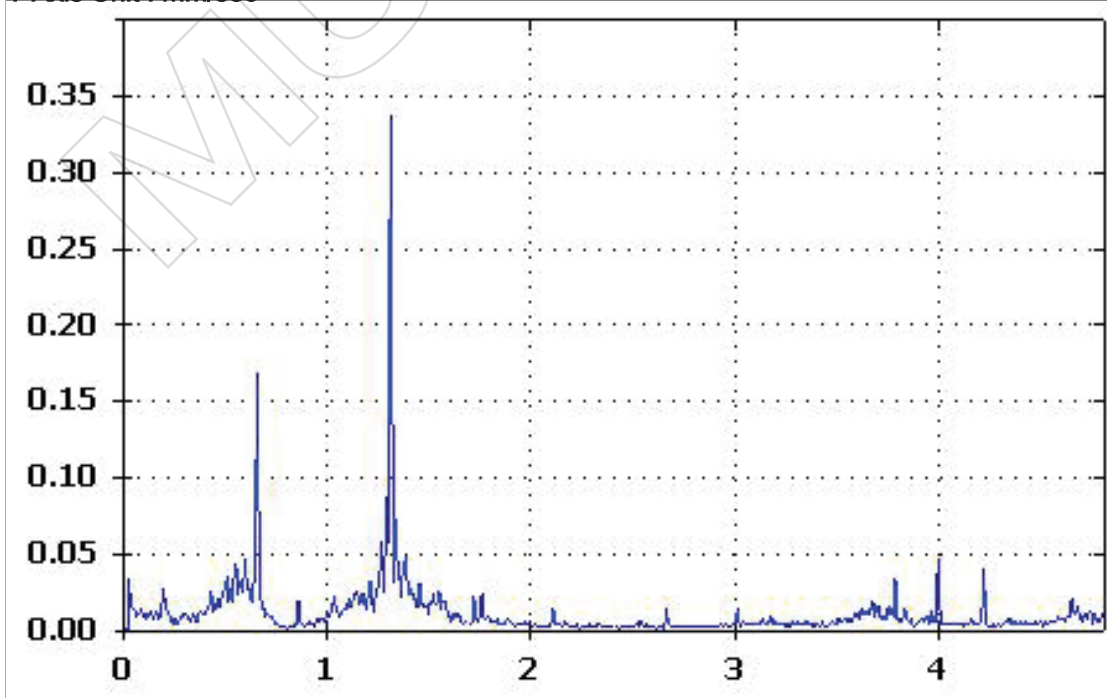
Location : Location 4

Range : Low range

Axis : Axial

X Axis Unit : Orders

Y Axis Unit : mm/sec



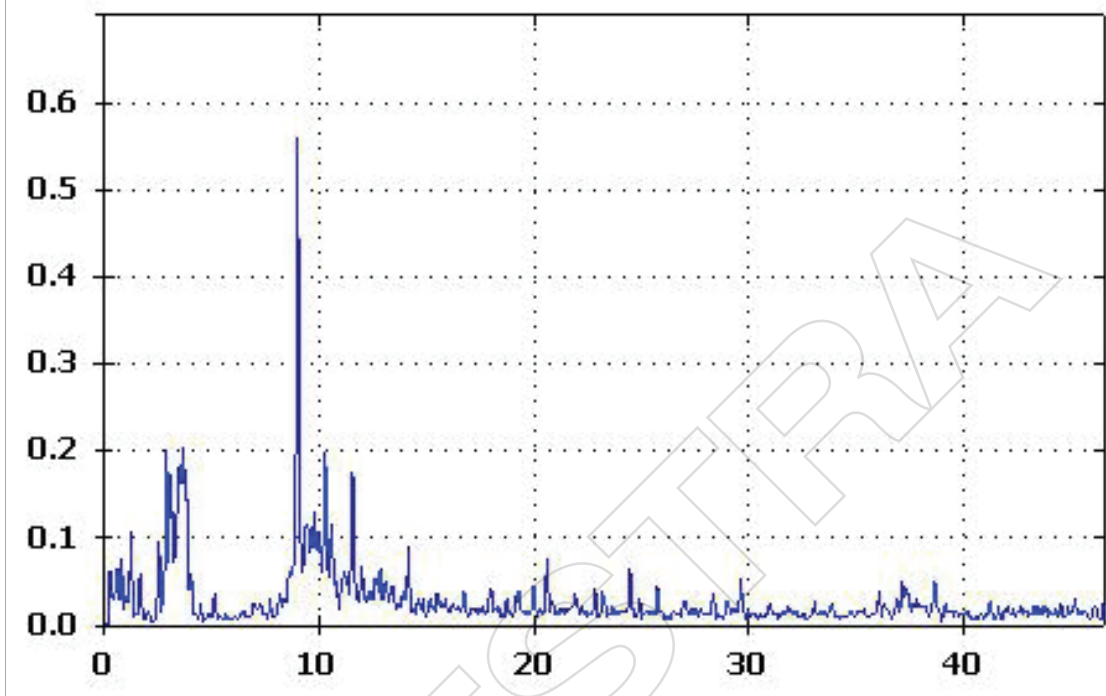
Location : Location 4

Range : High range

Axis : Radial

X Axis Unit : Orders

Y Axis Unit : mm/sec



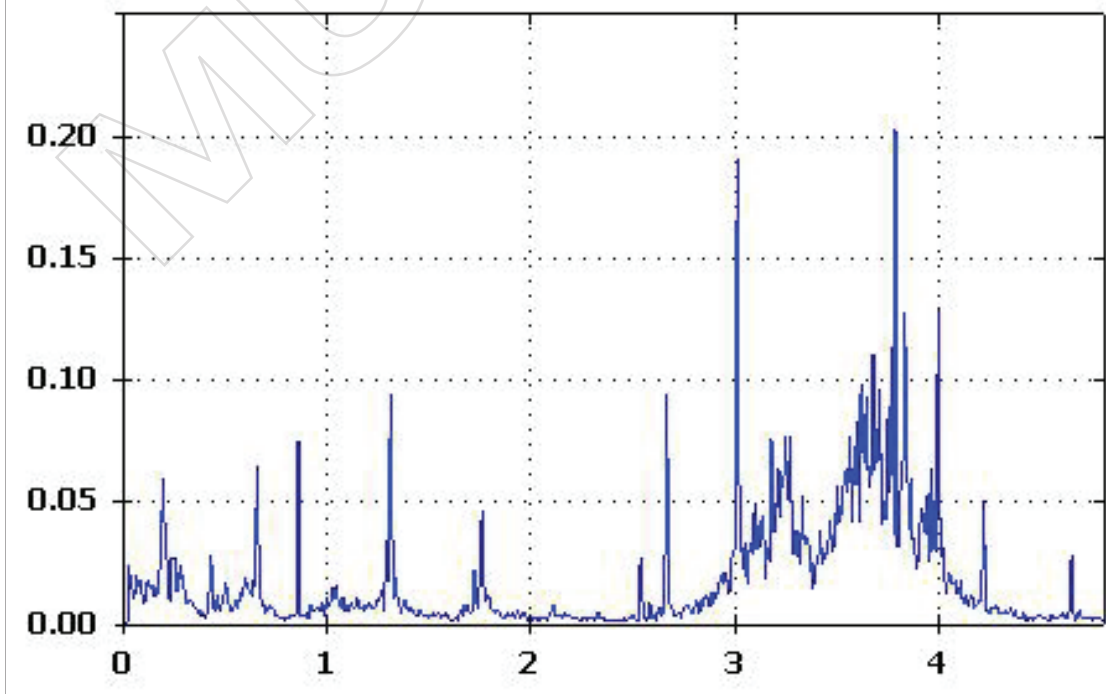
Location : Location 4

Range : Low range

Axis : Radial

X Axis Unit : Orders

Y Axis Unit : mm/sec



**Fault description : Pump Free End Ball Bearing Wear**

**Fault severity : Moderate (31)**

| Cited peak number | Bearing   | Axis       | Vibration amplitude | Order | Range |
|-------------------|-----------|------------|---------------------|-------|-------|
| Cited peak1       | Location4 | Axial      | 2.36 mm/sec         | 9.48  | High  |
| Cited peak2       | Location4 | Tangential | 1.44 mm/sec         | 9.31  | High  |
| Cited peak3       | Location4 | Axial      | 0.46 mm/sec         | 10.8  | High  |
| Cited peak4       | Location4 | Tangential | 0.25 mm/sec         | 5.32  | High  |
| Cited peak5       | Location4 | Radial     | 0.20 mm/sec         | 3.79  | Low   |
| Cited peak6       | Location4 | Radial     | 0.20 mm/sec         | 10.3  | High  |
| Cited peak7       | Location4 | Radial     | 0.18 mm/sec         | 11.6  | High  |

**Fault description : Pump Drive End Ball Bearing Wear**

**Fault severity : Moderate (30)**

| Cited peak number | Bearing   | Axis       | Vibration amplitude | Order | Range |
|-------------------|-----------|------------|---------------------|-------|-------|
| Cited peak1       | Location3 | Axial      | 1.06 mm/sec         | 6.57  | High  |
| Cited peak2       | Location3 | Axial      | 0.91 mm/sec         | 9.55  | High  |
| Cited peak3       | Location3 | Radial     | 0.88 mm/sec         | 6.8   | High  |
| Cited peak4       | Location3 | Tangential | 0.76 mm/sec         | 10.7  | High  |
| Cited peak5       | Location3 | Radial     | 0.72 mm/sec         | 6.45  | High  |
| Cited peak6       | Location3 | Tangential | 0.34 mm/sec         | 5.34  | High  |
| Cited peak7       | Location3 | Radial     | 0.24 mm/sec         | 3.65  | Low   |

**Fault description : Pump Drive End Looseness Or Bearing Clearance Problem**

**Fault severity : Slight (8)**

| Cited peak number | Bearing   | Axis       | Vibration amplitude | Order | Range |
|-------------------|-----------|------------|---------------------|-------|-------|
| Cited peak1       | Location3 | Axial      | 1.08 mm/sec         | 7     | High  |
| Cited peak2       | Location3 | Axial      | 1.05 mm/sec         | 6     | High  |
| Cited peak3       | Location3 | Radial     | 0.78 mm/sec         | 6     | High  |
| Cited peak4       | Location3 | Radial     | 0.70 mm/sec         | 7     | High  |
| Cited peak5       | Location3 | Tangential | 0.34 mm/sec         | 6     | High  |
| Cited peak6       | Location3 | Axial      | 0.23 mm/sec         | 9     | High  |
| Cited peak7       | Location3 | Tangential | 0.22 mm/sec         | 4.67  | Low   |
| Cited peak8       | Location3 | Tangential | 0.22 mm/sec         | 8     | High  |
| Cited peak9       | Location3 | Axial      | 0.21 mm/sec         | 4.67  | Low   |



## Machine Setup Details

Machine Setup Name : USCC

| Setup Field                               | Input          |
|-------------------------------------------|----------------|
| Motor type                                | AC             |
| AC motor with VFD                         | Yes            |
| Speed in RPM                              | 717            |
| Nominal hp                                | 50             |
| Motor mounted                             | Horizontal     |
| Motor has                                 | Roller bearing |
| Motor detached from drive train           | No             |
| Motor close-coupled                       | No             |
| Coupling between motor and next component | Yes            |
| Next component                            | Pump           |
| Driven component bearing type             | Roller bearing |
| Pump type                                 | Centrifugal    |
| Impeller is supported by                  | Overhung       |
| No. of pump vanes or blades [optional]    |                |

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**Fluke Ibérica, S.L.**  
 Avda de la Industria, 32  
 Edificio Payma  
 28108 Alcobendas (Madrid)  
 Spain  
 Tel: +34 91 414 0100  
 Fax: +34 91 414 0101  
 E-mail: [cs.es@fluke.com](mailto:cs.es@fluke.com)  
 Acceso a Internet: [www.fluke.es](http://www.fluke.es)

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