

Epoxy Application



Important: See *Getting Started Manual* before you apply epoxy.



Warning: For safe handling information on this product, see the **LOCTITE® 330™ Safety Data Sheet (SDS)**.



LOCTITE® AA 330™ is a general purpose bonder. The epoxy has good impact resistance and is ideal for bonding dissimilar substrates. The epoxy uses an activator, LOCTITE® SF 7387/8.



Activator

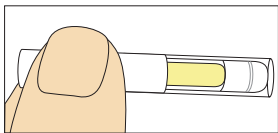


Adhesive



Step 1: Unpack

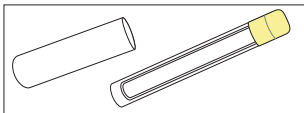
- Cut bag carefully and use for storage.
- Remove the adhesive and the activator.



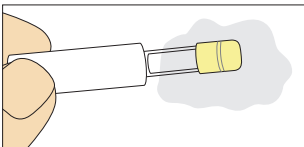
Step 2: Application

1. Remove the paper sleeve from the activator.
2. Turn the activator around and replace the paper sleeve so that the cotton applicator is out.

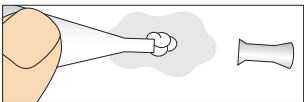
3. Crush the activator vial between your fingers to release the fluid into the cotton-tipped applicator (the applicator turns pale-yellow).



4. Apply the activator to both surfaces to be bonded (Sensor and bearing).



5. Remove the cap from the adhesive bottle, to pierce a small hole in the tip.



6. Squeeze the adhesive onto the Sensor (already treated with the activator).

7. Press the Sensor firmly onto the bearing surface (where treated with the activator) and hold for 60 seconds.

8. Place the cap on the adhesive bottle and place the adhesive and activator into the original bag for use on another Sensor.



Need more installation and troubleshooting help?

Go to: <http://www.fluke.com/quickstart>

Choose **3561 FC Vibration Sensor** and download all guides.



Have any questions?

Call 425-200-0800 for free phone support.



Need installation support?

For professional site-survey, deployment planning, provisioning and installation services, call 425-200-0800.